

1981 - 1991 Suburban Door & Cargo Panels Instruction Sheet

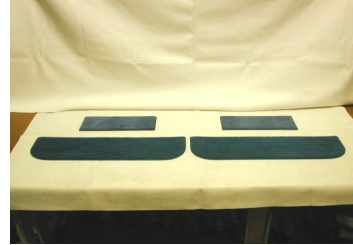
Tools required: Flat Tip Screwdriver, Phillips Head Screwdriver, Contact Adhesive (spray or brush on type)

Driver Front Door Upper Insert



Driver Front Door Lower Panel

Driver & Pass. Front Door Upper Inserts



Driver & Pass. Front Door Lower Panel

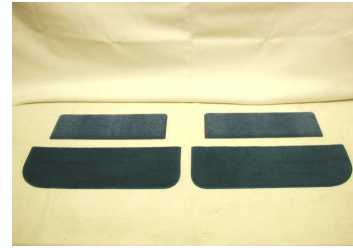
- 1 **Front Door Upper Panel** - Remove door handle bracket and door pull strap. Remove door panel insert that is covered by fabric. Carefully separate (pull apart) cardboard covered with fabric from the hard plastic panel. Take new cardboard covered panel (if necessary enlarge openings) and using contact adhesive, glue the new panel to the plastic insert panel . Please allow adhesive to dry and install panel.
- 2 **Front Door Lower Panel** - Unscrew carpet lower panel. Turn panel face down on a flat surface. Remove chrome strip by carefully lifting attachment prongs to a vertical position. (This part will be re-used and attached to new panel). Unfasten plastic door vent from old panel. (This part will also be re-used and attached to new panel). New panel will have adhesive back velcro in place to secure the plastic door vent on to the new panel. Attach plastic vent and chrome strip. Install panel on door.

Driver Rear Door Upper Insert



Driver Rear Door Lower Panel

Driver & Pass. Rear Door Upper Inserts



Driver & Pass. Rear Door Lower Panel

- 3 **Rear Door Upper Panel** - Remove door handle bracket and electric window bracket if present. Now, follow #1 above.
- 4 **Rear Door Lower Panel** - Please follow #2 above.

Driver Rear Cargo Door Panel



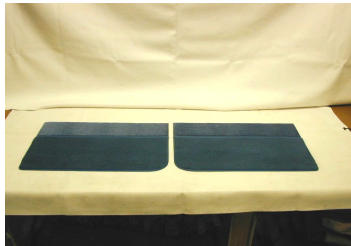
Pass. Rear Cargo Door Panel



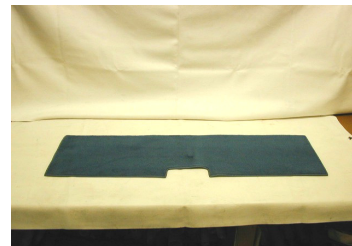
- 5 **Rear Cargo Door Panels - Barn Door Style** - Unscrew and remove security straps. Unscrew and remove door panels. Install new door panels. Attach security straps.

Rear Cargo Door Panel - Tailgate - Remove old carpet panel that is fastened with adhesive and/or screws. Use contact adhesive to attach new carpet panel.

Driver & Pass Cargo Door Panels



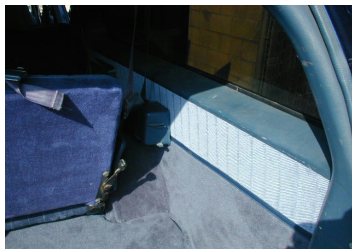
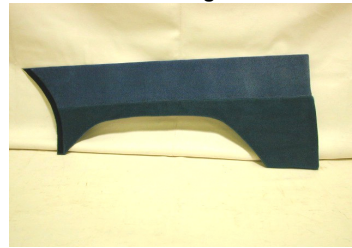
Rear Tailgate Carpet Panel



Driver Inner Cargo Panel



Driver Inner Cargo Panel



Pass. Inner Cargo Panel



Pass. Inner Cargo Panel

- 6 **Rear Cargo Area Inner Panel - Driver Side** - Remove spare tire. Old panel is attached by screws in spare tire area and sewn to actual fabric covered panel. Remove all plastic parts such as speaker covers, etc. Remove entire panel and carefully remove stitches holding spare tire plastic shield to fabric panel. The plastic spare tire panel will be re-attached to new panel using pre-attached velcro already in position. Attach new fabric covered panel. Now re-attach spare tire plastic panel taking note to remove protective tape exposing the sticky side of the velcro that should already be attached to the fabric panel. Screw plastic spare tire panel back into place and push against velcro to secure. Re-install plastic speaker covers, etc.

- 7 **Rear Cargo Area Inner Panel - Pass. Side** - This panel arrives folded in half for UPS shipping purposes. Unfold panel to full length. Existing panel is attached with screws. Remove plastic speaker covers and any other plastic parts. Remove panel. Re-install

new panel and plastic speaker covers, etc.