

ACME CONVERSION HEADLINERS FOR SUBURBANS AND 4 DOOR TRUCKS

Acme offers a range of conversion (bow supported) headliner kits for Suburbans and 4 door trucks. These Acme conversion headliner kits are an inexpensive solution to these headliner problems and they have an added benefit in that they allow room for extra insulation between the roof and headliner. These conversion kits are available in a full range of colors in vinyl and cloth and come complete with installation hardware. Installation should take a trimmer about four hours or less.

The basic installation procedure for a 1973-91 Suburban is as follows:

1. Remove sunvisors, dome lights, seat belt anchors, coat hangers and all plastic headliner moldings (all moldings unscrew – no clips to break). If present remove front consul and / or rear AC housing and disconnect drains. Remove trim piece between front and rear sections of headliner.
2. To insulate roof glue strips of carpet Jute between roof beams.
3. The new headliner is suspended with the new style bow system, which is included in the headliner kit. Attach the aluminum channel portion of the bow system to the plate above the windows with screws or pop rivets. Then slide the headliner rods into the listing pockets of the headliner, snap rod ends into plastic clips in the channels. Proceed to stretch the headliner into place like you would a bow style headliner.
4. Using contact cement glue and trim edges to metal surface under moldings. If front consul is present cut out headliner fabric around metal that houses consul. Attaching headliner around consul area is not necessary, as consul will hold it in place. If rear AC is present cut out fabric around unit. It is necessary to glue headliner at rear only as plastic housing will cover the rest of this area.
5. Replace trim parts making cuts in the headliner where necessary such as for the dome light.

We have versions of this kit for Suburbans going back to the 1950's. We also have shorter versions of this kit for 4 door trucks.