

HEADLINING ORDERING INFORMATION

SECTION 1: BOW SUPPORTED HEADLINERS

Note: Most cars built prior to the mid-1970's have sewn "bow-supported" type headliners. For later models with board (molded) type headliners, see "Universal Conversion Headliner" or order foamback material by the yard.

HOW TO ORDER:

Please state model year, make, series, number of doors and if possible, the number of bows (seams) as well as the body style number.

Example: 1949 Chevrolet Styleline, 2door sedan, 8 bows, style 49-1021.

Include your choice of material by color number.

A. BODY STYLE NUMBER:

If style number is given with the order, other details, such as number of doors, series and bow count are generally not necessary. If the ID plate has been removed or the car is not available for purposes of obtaining the style number, please provide us with all other available information. If additional details are

PRE-1970 GENERAL MOTORS PRODUCTS:

The style number for pre-1970 General Motors products is found on the identification plate on the firewall under the hood. The body style number will be a 4 or 5 digit number after the year.

POST-1970 GENERAL MOTORS PRODUCTS:

the style number is contained within the series of numbers on the identification plate located at the front of dashboard, drivers side, as viewed through the windshield from outside the vehicle.

FORD PRODUCTS:

The body style number, also called the model number, is located on the identification plate found on the inside of the driver's door or on the door jam. The number consists of two letters and one number.

Example: Mustang coupe would be 65A. We also need to know the make, model and year.

The model number indicates only the body style. (coupe, fastback etc.)

CHRYSLER PRODUCTS (MID-60'S-UP)

The identification tag is found under the hood on top of the engine block. It consists of two letters and two numbers. *Example: PH 23 or PM 23*

B. BOW COUNT:

Headliner bows in older cars are the metal rods, which support the headliner. It is helpful, but not usually necessary to provide us with the number of bows when ordering. Some cars, such as a 1968 Chevelle or a 1974 Volkswagen may have a different number of bows in the same model year. Please note that Acmes headliner hardware can be utilized in older cars if the bows are missing.

A Word of Caution: Often headlining bows are missing in older cars or the thin stationary bow can be easily overlooked. An incorrect bow count can result in the wrong headliner being shipped.

C. MEASUREMENTS BETWEEN SEAMS:

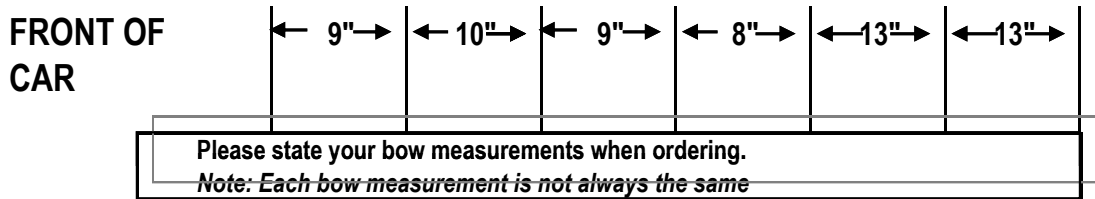
We may ask you to measure between the seams if the old headliner if the information provided is insufficient to determine which headliner should be shipped. Please state the distance between the bows (seams) from the front to the rear of the, measuring at the middle of the roof. Your measurements will usually be between 8" and 15".

D. HEADLINERS FOR CARS BUILT PRIOR TO THE MID-1980'S:

Our archives contain most headliner patterns from model-year 1928 and on. The majority of headliners in these early years were tacked to overhead wooden bows. Due to the fact that these wooden bows may have been replaced on as "other than original" position, we recommend you measure between the bows at the point where the headliner tacks (headliner usually tacks at front of wooden bow). Please measure carefully. If your sketch does not match our pattern the headliner can be made from your measurements. Please state the measurement when ordering.

For mid-30's and older cars with overhead wood bows, we suggest you provide measurements when placing the order.

State Measurements Between Bow Fronts



E. HARDTOP OR SEDAN

If a body style number is not provided with the order, you may be asked if the car is a hardtop or sedan. Generally sedans can be identified by the fact that they have a center post between the front and rear side windows, whereas a hardtop has no post between the front and rear side windows.

F. MATERIAL SELECTION

We estimate our inventory of headlining material, including napped cloth, synthetic cloth, foamback material, all commonly reproduced vinyl material as well as over 1,000 colors of New Old Stock (material that has not been reproduced) to be in excess of 500,000 yds at any given time. The following resource will help you to specify fabric type and color to our order desk. Your current Acme catalog includes commonly reproduced vinyl such as Crater, Tier, Premier Plain and Perforated. We also have:

1. 40 colors of cotton and synthetic non foam backed cloth
2. 75 colors of foam back cloth (these colors usually start with "PH")

G. "NEW OLD STOCK" HEADLINING

In addition to our regular line of vinyl headlining, Acme stocks over 1,000 colors of "New Old Stock (N.O.S.) headlining. Most of these materials are from 1960 to 1970 and are not reproduced.

Note: These materials are not sampled in our current catalog

To order N.O.S. headlining, please communicate the color and grain to our order department by one of the following methods:

1. Refer to an older Acme sample card or original matchup book
2. Mail us a small unfaded sample from the old headliner. We will call you or return a sample back to you by mail. Please include with your sample, the year and make of the car.
3. Call the order desk and tell our customer service representative the color, grain, make and model of the car. We can usually tell you if the exact original is available and if not, what constitutes the best available substitute.

Note: N.O.S. headlining has a special pricing structure. Since this stock is not replaceable it is reserved for ready made headliners only and not sold by the yard.

SECTION 2: CARS WITH MOLDED HEADLINERS

Most cars built after 1977 or about 90% of the cars currently on the road have molded board type headliners and are sometimes referred to as "glue up" headliners. The following highlights some of the options in dealing with these headliners.

CUT YARDAGE CAN BE SHIPPED AS LATE AS 4:00 PM PACIFIC TIME

A. ORDERING FOAM BACK YARDAGE

1. The most common procedure with this type of headliner is to scrape and cover the old board using foam backed headlining material. Please note that we offer price breaks at 4, 10 and 30 yard cuts. If you are ordering foam back material for one job may we suggest:

- a. Headliner only - 2 yards
- b. For sunvisors, add 1/2 yard
- c. For quarter panels, add 1/2 yard
- d. For station wagons or cars with electric sunroof, we suggest a 4 yard cut

2. When ordering for cars with molded headliners please be prepared to tell us if you require yardage only or a conversion headliner. If yardage only is needed, provide us with the yardage amount.

3. If the old headliner has been discarded and you are no sure if the original headliner was a board type or a bow type, give us the year and make of the car and we can tell you which type of headliner was originally installed.

4. Acme carries a large inventory of 1/8" foam backed headlining usually required for pillar molding or for sunroof shades.

B. ACME UNIVERSAL CONVERSION HEADLINER (FOAMBACKED)

The Acme Foam Back Conversion Headliner is used to replace an existing board type headliner with a sewn, bow supported headliner. Some advantages of installing the Acme Conversion Headliner are as follows.

1. The foam back headliner can be installed in most passenger cars, station wagons or other vehicles with the old headliner in place or with the original headliner removed.
2. The total price of the conversion kit and the installation time required is highly comparable to the practice of scraping and covering the existing board. Also the conversion headliner is especially effective for cars with fiber backing.
(no foundation)
3. From a strickley appearance point of view, most customers consider the conversion headliner with seams to be more attractive than a flat board configuration.

*Note: Due to the workability of foam back cloth, the installation time is far less
Each kit consist of the headliner, bows and instructions*

The Acme Conversion Headliner can also be installed in Rambler AMC cars, 1964-on and Chrysler products 1975-on

Extra material for sunvisors is included in each kit. Should additional material for other trim items, such as quarter panels and moldings be required, please order extra yardage.

The fact that the conversion headliner is made from 1/8" foam back material allows the trimmer to install the new conversion headliner Over the old headliner without removing the molding around the existing headliner. The foam back material can be tucked between the older headliner and the existing molding.

Due to the workability of foam back cloth, installation time is far less. No glue required.

Conversion Headliners, in foam back material are currently being shipped in a 6" x 6" x 54" box with a weight ranging between 6 and 8 pounds.

C. ACME CONVERSION HEADLINERS IN VINYL

In cases where the customer prefers vinyl material instead of foam back cloth, please refer to your sample catalog as when selecting any vinyl headlining. Please note that certain procedures explained in the kit cannot be utilized in a vinyl installation.

- a. The old headliner and the existing moldings must be removed
- b. The front and rear perimeter molding must be present in the car to finish headlining.

Please note that due to the fact that a different type of bow system is employed with a vinyl installation the price will slightly be higher.

D. ACME CONVERSION HEADLINERS FOR TRUCKS AND VANS

Certain trucks, such as the Chevrolet El Camino, the Ford Ranchero, most foreign trucks as well as certain vans (Volkswagen, Ford Econoline and some foreign makes) were originally equipped with bow supported headliners. For these, see "Bow Supported Headliners".

TRUCKS: Acmes Universal Headliner can be utilized in trucks, providing that the roof is relatively flat with no significant contour. This contour is found primarily in trucks manufactured in the mid 1950's and older. However Acme offers fitted conversion headliners for certain truck models with contoured roofs. Please see catalog for additional details. All hardware is provided to support the headliner. When ordering please state the make, model year of the truck, single, standard, extended or crew cab.

VANS: The Acme Conversion Headliner for vans utilizes the new style bows and aluminum channel. These channels attach to the metal beams, which are approximately 25" apart in most vans. When ordering please state if the van is a long or short wheel base and if possible, state the measurements between the beams, front to back. for most vans, these beams will be about 25" apart.

ADDITIONAL NOTES: Most trucks and vans have perimeter moldings which will serve to finish the edges of the installation. For model with no perimeter molding, the trimmer much improvise.

E. ACME FITTED CONVERSION HEADLINERS FOR PRE-1970 CARS

Some cars manufactured prior to the mid-1970's are equipped with molded cardboard type headliners. Acme offers a replacement conversion headliner for this type of car.

- A. The original headliner (board of boards) as well as any overhead moldings is discarded.
- B. The replacement headliner is tailored to fit (not universal) and includes installation hardware.
- C. See "fitted Conversion Headliners" on price sheet.

F. CARS WITH SUNROOFS

The Conversion Headliner is usually installed in cars with electric sunroofs only if the old headliner is not reusable. It may be necessary to retain the section between the windshield and sunroof, depending on what components are formed in the original board. The Conversion Headliner usually requires only one seam (bow) behind the sunroof. When ordering, please state if the car has a sunroof and order extra yardage as required for the sunroof panel.

G. HEADLINERS FOR LIMOUSINES

Acme has patterns for majority of factory built limousines dating from the early 1930's. For ordering instructions, please see "How to order" under "Bow supported headliners".

HOW TO ORDER FOR AFTERMARKET (STRETCH) LIMOUSINES

1. Please supply if possible the builder plate usually located on the trunk lid or somewhere in the drivers area.
2. Measure between the seams, from the front of the headlining or divider glass to the rear of the passenger compartment. If a sunroof is present, the front panel might be as much as 50" or 60". Please state these measurements when ordering.
3. Please inform us if the back of the headliner is continuous to the top of the seat or if a separate panel exists in the rear quarter area.
4. Please state choice of material (usually foamback cloth). Also, order extra material for separate trim items or for sunroof shade, etc.

H. AIRCRAFT HEADLINERS

Acme has in its archives assorted patterns for older aircraft, mostly Cessna products.

HOW TO ORDER

State the year and the model of the aircraft. If possible, also please indicate the number of seams and zippers. Zippers are installed as near to original as possible.

Note: if fire retardant material is required it can be special ordered in white crater grain vinyl only and will include copy of fire retardant certification.

I. QUARTERS PANELS AND SUNVISORS

QUARTER PANELS:

The majority of General Motors models through the mid-1960's and early 1970's had separate cardboard quarter panels (sail panels), which Acme offers. A complete list of part numbers and prices can be found on page 96. Extra material for sail panels is shipped with each headliner as needed, regardless if cardboard quarters are ordered or not.

SUNVISORS:

Ordering information and prices for Acme to cover your old sunvisors and Acme manufactured new sunvisors are found in this catalog beginning on page 101.

ACME READY MADE HEADLINERS

Materials, Colors, Yard Goods and Hardware

Please see Ordering Instructions in previous section (Section 1) for detailed ordering information for cars having cut and sewn (bow Style) Headliners.

Listed below are cars and wagons identified as Muscle Cars. Models offered with matching sunvisors and quarter panels are marked with the specific years and will be indicated with price codes. Please note that Muscle Car price codes are "A" or "B". All other Vehicles not on the Muscle Car list below will be price code "C" or "D".

Muscle Cars

FORD	YEAR	VISORS	QUARTER	
			PANELS	
Mustang	1964-73	1964-73	1969-70 F	
Falcon and Wagon	1960-70			
Fairlane/Torino and Wagon	1963-73			
Maverick	1969-77			
Ranchero	1961-79			

MERCURY	YEAR	VISORS	QUARTER	
			PANELS	
Cougar	1967-73	1967-73	1969-70	
Meteor and Wagon	1962-63			
Comet and Wagon	1962-77			
Montego and Wagon	1968-73			

GM "F" BODY	YEAR	VISORS	QUARTER	
			PANELS	
Camaro and Firebird	1967-73	1967-73	1967-69	
Chevy-Camaro/Z28 *See ABS Information	1974-92	1974-92	*	
Pontiac-Firebird/Trans Am *See ABS Information	1974-92	1974-92	*	

"A" BODY CHEVELLE MID-SIZE & WGNS	YEAR	VISORS	QUARTER	
			PANELS	
Buick-Special, Skylark, Custom and GS	1964-77	1964-77	1964-72	
Chevy-Chevelle, Malibu, SS, Monte Carlo	1964-77	1964-77	1964-72	
Olds-cutlass, "S", Supreme, 442, F-85	1964-77	1964-77	1964-72	
Pont-Tempest, Lemans, GTO, 1969-72 Grand Prix	1964-77	1964-77	1964-72	
Chevy El Camino	1964-77	1964-77	1964-72	
"A" Body Wagons for models listed above	1964-77	1964-77		
"A" Body *See ABS Information	1978-88	1978-88		

CHEVY "X" BODY	YEAR	VISORS	QUARTER	
			PANELS	
Chevy II, Nova, SS and Wagon	1962-72	1964-79	1966-72	
Pontiac Ventura	1971-72	1971-72	1971-72	

CHRYSLER - 2DR HDTP ONLY	YEAR	VISORS	QUARTER	
			PANELS	
Polara, 400, 500	1964-65			
Charger	1968-74			
Super B	1969-74			
Challenger	1970-74			
Dart	1967-72			

PLYMOUTH	YEAR	VISORS	QUARTER	
			PANELS	
Barracuda	1964-74			
Fury	1964			
Belvedere	1964-70			
Sattalite	1964-74		1969-74	
Roadrunner	1968-74		1969-74	
GTX	1968			
GTX	1969-74		1969-74	
Scamp	1971-72			

Listed below are all reproduction vinyl and cloth material currently stocked.
for headliners in materials not listed see page 89, NOS New Old Stock Material.

CRATER		
COLOR#	COLOR #	COLOR
9	CRA 814	Med Blue
10	CRA 1030	Dk Green
11	CRA 754	Black
12	CRA 741	Off White
13	CRA 6641	White
14	CRA 836	Lt Blue
15	CRA 813	Aqua
16		Tan
18	CRA 1029	Taupe
19	CRA 809	Red
20	CRA 815	Lt Green
49	CRA 956	Dk Aqua
50	CRA 826	Saddle
51	CRA 837	Parchment
119	CRA 812	BrT Red
	CRA 1031	Dk Blue

TIER		
COLOR#	COLOR #	COLOR
21	TIE 770A	Black
22	TIE 944	White
23	TIE 1217	Ginger
24	TIE 1325	Green
25	TIE 1435	Tan
26	TIE 1212	Dk Blue
27	TIE 1323	Lt Blue
28	TIE 1565A	Blue
29	TIE 1514	Silver Grey
30	TIE 1407	Dk Brown
46	TIE 1328	Red
47	TIE 1210	Maroon
48	TIE 1215	Turquoise
52	TIE 850	Dk Red
53	TIE 1531	Chamois
	TIE 839	BrT Blue

All other vinyls are sampled on the Auto Marine Chart

HEADLINING MATERIAL *Continued*

Reproduction / Auto Marine Vinyl

PREMIER PERFORATED

COLOR#	COLOR #	COLOR
31P	1179	Black
32P	1181	White
33P	1185	Brown
34P	1180	Sandalwood
35P	1186	Buckskin
36P	1482	Med Blue
37P	1276	Dk Green
38P	1182	Lt Blue
39P	1183	Dk Blue
44P	1507	Red
45P	1411	Maroon
7881		Maroon

PREMIER PLAIN

COLOR#	COLOR #	COLOR
31NP	1165	Black
32NP	1168	White
33NP	1172	Brown
34NP	1166	Sandalwood
35NP	1173	Buckskin
36NP	1547	Med Blue
37NP	1283	Dk Green
38NP	1169	Lt Blue
39NP	1170	Dk Blue
44NP	1503	Red
45NP	1390	Maroon
7881R		Maroon

All other vinyls are sampled on the Auto Marine Chart

GM VINYL

BEDFORD

COLOR#	COLOR
969L	Black
6871L	White
6805L	Blue
6970L	Dk Blue
6919L	Dk Green
6877L	Red
6846L	Green Gold

BASKETWEAVE

COLOR#	COLOR
6769B	Black
64818B	White
6517B	Lt Blue
6506B	Aqua
6407B	Fawn
6805B	Md Blue
6777B	Red
6419B	Lt Green

LINEDOT

COLOR#	COLOR
6769	Black
6775	Copper
6715	Met Blue
6717	Med Blue
6706	Turquoise
6777	Red

STAR VINYL - GM AND FORD

RECESSED STAR

COLOR#	COLOR
6469	Black
818	White
817	Lt Blue
806	Aqua
6407	Beige
6577	Red
908	Saddle
816	Silver
819	Lt Green

FORD STARLINE

COLOR#	COLOR
941	Off White

HEADLINING MATERIAL *Continued*

COTTON CLOTH HEADLINING

NAPPED COTTON

COLOR#	COLOR
44-1	Taupe
107-2	Dk Taupe
668-1	Maroon
336N-1	Beige
45-1	Grey
267V-1	Ivory
514-1	Lt Green
104-4	Dk Green
106-2	Aqua
127-2	Red
105-3	Med Blue
60-2	Black

SYNTHETIC

COLOR#	COLOR
9981V	Neutral
5022	Brown
5023	Grey
8770N-1	Sapphire
9192V	Grey
9308V	Biscuit
9047V	Ruby
9269V	Charcoal
9016V	Med Quartz
8416V	Dk Grey
9216V	Agate
8867V	Bordeaux
9634V	Med Camel
9034V	Buckskin
8645V	Twilight Blue
7769V	Black
D4645	Opal
D5671	Med Graphite
D4647	Saddle
D4643	Lt Mocha

FOAMBACK HEADLINING

Use any 1/8" and 1/4" reproduction foamback headlining charts with numbers beginning with "PH" which are Detroit match up color codes.

NEW OLD STOCK (N.O.S.) COLORS AND GRAINS NOT REPRODUCED

See "How To Order - page 32" to identify colors and grains for N.O.S. materials. There are over 1,000 materials in stock not currently sampled or sold by the yard. These headliners will be priced depending on availability of material and size of headliner. Ready made headliners produced from N.O.S. materials

CUT AND SEWN HEADLINERS

Customer furnished material - Acme pattern and labor.
Please call Acme for exact price.

Muscle Cars as previously listed.
 See Muscle Car List for models offered with Visors and Quarters.
 Note: For headliners in non-original cloth use Price Code "C"

Auto Marine Chart Vinyls and Basketweave, Line Dot, Bedford

Headliner Only		
Headliner with Set of Quarter Panels		
Headliner with Set of Quarter Panels and Set of Sunvisors		

Star Vinyl - GM Recessed Star and Ford Starline

Headliner Only		
Headliner with Set of Quarter Panels		
Headliner with Set of Quarter Panels and Set of Sunvisors		

Muscle Cars as previously listed.
 See Muscle Car List for models offered with Visors and Quarters.
 Note: For headliners in non-original cloth use Price Code "C"

Auto Marine Chart Vinyls and Basketweave, Line Dot, Bedford

Headliner Only		
Headliner with Set of Quarter Panels		
Headliner with Set of Visors		
Headliner with Set of Quarter Panels and Set of Sunvisors		

Star Vinyl - GM Recessed Star and Ford Starline

Headliner Only		
Headliner with Set of Quarter Panels		
Headliner with Set of Visors		
Headliner with Set of Quarter Panels and Set of Sunvisors		

Station Wagons Listed as Muscle Cars
Auto Marine Chart Vinyls and Basketweave, Line Dot, Bedford

Headliner Only		
Headliner with Set of Visors		

Star Vinyl - GM Recessed Star and Ford Starline

Headliner Only		
Headliner with Set of Visors		

Cars and Wagons not listed as Muscle Cars. Sunvisors are available for some models.
Please see Sunvisor Section for price and availability.

Auto Marine Chart Vinyls and Basketweave, Line Dot, Bedford

Headliner Only - Car		
Headliner Only - Station Wagon		

Star Vinyl / Napped Cotton / Synthetic Cloth / Foamback Cloth

GM AND FORD

Headliner Only - Car		
Headliner Only - Station Wagon		

Cars and Wagons not listed as Muscle Cars. Sunvisors are available for some models.
Please see Sunvisor Section for price and availability.

Auto Marine Chart Vinyls and Basketweave, Line Dot, Bedford

Headliner Only - Car		
Headliner Only - Station Wagon		

Star Vinyl / Napped Cotton / Synthetic Cloth / Foamback Cloth

GM AND FORD

Headliner Only - Car		
Headliner Only - Station Wagon		

CONVERSION HEADLINERS

Includes everything necessary to convert shell type headliners to bow supported headliners.
See pages 83-84 for detailed descriptions. All hardware is included.

UCH

A. UNIVERSAL HEADLINER (FOAMBACK MATERIAL)

Can be installed over headliner by itself if old headliner has been removed.

Most Passenger Cars		
Small Cars (Camaro, El Camino, ETC.)		
Pickup Trucks		
Station Wagons/Minivans		

B. UNIVERSAL HEADLINER (VINYL MATERIAL)

Installs using New Style Bows (Aluminum channels and plastic clips). Old headliner must be removed. Only recommended for cars with Perimeter Molding front and rear. Front and rear hardware is included.

Most Passenger Cars	
Small Cars (Camaro, El Camino, ETC.)	
Station Wagons/Minivans	

C. CONVERSION HEADLINERS

VANS AND SUBURBANS AND LANDCRUISERS	
Replaces board style headliner for bare roof vans. For vehicles other than suburbans, must state long or short wheel base. Hardware is included and any material may be used.	

D. CREW CAB

FOUR DOOR TRUCKS	
Installer must improvise means to finish edges of moldings that are not present. Hardware included and any material may be used.	

E. CONVERSION HEADLINERS FOR OLDER CARS

PRE 1970 Cars	
PRE 1970 Wagons	
To convert older models which were originally equipped with sectioned or styrofoam board headliners to bow supported headliners. The original headliner and exposed trim must be removed. Hardware is included.	

F. SPECIALTY HEADLINERS

Headliner with welt sewn in seams as original in early 1950 Fords. (price is for most cars)	
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Silk Screened (White vinyl with Black dots) as original in late 1950's and early 1960 Ford and Studebakers.	Cars	
	Wagons	

Limousine headliners	
<i>Note: How to order stretch limo's see how to order section of catalog.</i>	

Ford Econoline Vans with original bow style headliners. <i>Note: Bow count is required</i>	
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HEADLINING YARD GOODS

A. VINYL HEADLINING MATERIAL (54" WIDTH)

B. CLOTH OR VELOUR HEADLINING MATERIAL (NON FOAMBACKED)

Cloth		
Velour		
Cloth or Velour		

C. FOAMBACKED HEADLINING MATERIAL

D. FOAMBACKED PERFORATED VINYL HEADLINING MATERIAL

FBH

E. RECESSED STAR HEADLINING MATERIAL (54" WIDTH)

HEADLINING HARDWARE

BOW STOCK (10 PIECES 1/4" X 60" ROUND)								
HEADLINING BRACKETS (Price for each bracket)								
<i>(Metal ends for attaching bows. Two are required for each bow)</i>								

PLASTIC HEADLINING CLIPS (Price for each clip)								
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NEW STYLE BOWS

(Includes 1" aluminum channel and 5 plastic clips for each bow)

48" CHANNEL (MOST CARS)								
60" CHANNEL (TRUCKS, VANS, ETC.)								

MISCELLANEOUS HEADLINING

CLOTH WOVEN WINDLACE (TACK ON, STITCHED AROUND 1/2" SPONGE CORE)								
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VINYL WINDLACE (TACK ON, STITCHED AROUND 1/2" SPONGE CORE)								
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VINYL SNAP ON WINDLACE								
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CLOTH WIRE ON (TO MATCH WINDLACE, 1936-48 GM CARS)					
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VINYL WIRE ON (TO MATCH WINDLACE, 1936-48 GM CARS)					
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ANTIQUÉ CLOTH WOVEN WINDLACE (TAUPE AND GREY ONLY)					
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ANTIQUÉ WIRE ON (TAUPE AND GREY ONLY)					
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WINDLACE CORE (SPONGE RUBBER ONLY)					1/2" CORE	
					3/8" CORE	

HEADLINING LISTING (OFF WHITE MUSLIN)					
Specify 2" or 2 1/2" , not folded					

